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TYPE OF CURTAIN	RELATIVE VISIBILITY THROUGH CURTAIN (%)	TYPE OF WELDING PROCESS BEING USED		
		I FERROUS METAL PURE GAS Ar OR He	II ALUMINUM METAL PURE GAS Ar OR He	III FERROUS METAL MIXED GAS INCL CO ₂ , O ₂ , H ₂
Spectra Orange	69	1300	750	550 450
Gray	56	225	125	100 75
Green	63	150	90	70 50
Yellow	100	80	50	35 30
Blue	44	40	25	20 15

*Data based on maximum permissible arc current that is allowable for various types of welding processes for personnel more than two meters from the arc for an eight hour exposure period.

